

clear-PEP® & AIR-board®- Panels

Technical Data & Physical Properties of design-composite Panels

clear-PEP Panels	Standard Dimensions Length x Width x Thick (feet & inches)	Tolerance for Standard Dimensions			Custom Dimensions (2)	
		Length (inches)	Width (inches)	Thick (inches)	Thickness (inches)	Length _{max} x Width _{max} (feet)
clear-PEP® UV PC	8.36' x 3.44 x 5/8" & 3/4"	0.39/ - 0.39	0.19/ - 0.19	0/-0.039		
clear-PEP® UV PC	9.9' x 4' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	5/8" to 3.15"	25.59' x 6.62' (3)
clear-PEP® spy UV PC	9.9' x 3.3' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	5/8" to 3.15"	25.59' x 6.62' (3)
clear-PEP® UV PC color	9.9' x 3.3' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	5/8" to 3.15"	25.59' x 6.62' (4)
clear-PEP® spy UV PC color	9.9' x 3.3' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	5/8" to 3.15"	25.59' x 6.62' (4)
clear-PEP® UV PC stage	6.56' x 3.28' x 1-1/2"	0.079/-0.079	0.0391/-0.079	0/-0.039	5/8" to 3.15"	25.59 x 4.66' (3)
clear-PEP® UV satin	9.9' x 3.3' x 3/4"	0.079/-0.079	0.0391/-0.079	0.079/-0.079	5/8" to 3.15"	9.9' x 6.33' (5)
clear-PEP® spy UV satin	9.9' x 3.3' x 3/4"	0.079/-0.079	0.0391/-0.079	0.079/-0.079	5/8" to 3.15"	9.9' x 6.33' (5)
clear-PEP® radiant	7.9' x 3.9' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	5/8" to 3.15"	7.94' x 3.9' (5)
clear-PEP® spy radiant	7.9' x 3.9' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	5/8" to 3.15"	7.69' x 3.93 (5))

(1) untrimmed; (2) all panels bigger than 9.9' x 4.9' require core joint; (3) min order quantity per dimension 2,200 square feet; (4) min order quantity per dimension 4,500sq/ft; (5) min order qty 25 sheets; (6) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

AIR-board Panels	Standard Dimensions Length x Width x Thick (feet & inches)	Tolerance for Standard Dimensions			Custom Dimensions (2)	
		Length (inches)	Width (inches)	Thick (inches)	Thickness (inches)	Length _{max} x Width _{max} (feet)
Air-board® PC	8.36' x 3.44 x 1/2", 5/8", 3/4"	0.39/ - 0.39	0.19/ - 0.19	0/-0.039		
Air-board® UV PC	9.9' x 3.3' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	1/2" - 3.15"	9.9' x 4.27' (2)
color Air-board® UV PC	9.9' x 3.3' x 3/4"	0.079/-0.079	0.0391/-0.079	0/-0.039	1/2" - 3.15"	9.9' x 4.27' (4)
big AIR-board® UV PC	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 4.27' (2)
chaos AIR-board® UV PC	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 4.27' (2)
AIR-board® UV PC color	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 4.27' (3)
big AIR-board® UV PC color	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 4.27' (3)
chaos AIR-board® UV PC color	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 4.27' (3)
AIR-board® UV satin	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 6.6' (4)
big AIR-board® UV satin	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 6.6' (4)
chaos AIR-board® UV satin	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 6.6' (4)
AIR-board® radiant	7.9' x 3.9' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	7.9' x 3.9' (4)
metal AIR-board® UV PC	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 4.92' (4)
metal AIR-board® UV PC color	9.9' x 3.3' x 3/4"	0.079/-0.079	0.039/-0.079	0.0/-0.039	1/2" - 3.15"	9.9' x 4.92' (3)

(1) untrimmed; (2) minimum order quantity per dimension 2,220 square feet; (3) min order quantity per dimension 4,500 square feet; (4) min order quantity per dimension 25 sheets; (5) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

(continued)



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Technical Data & Physical Properties of design-composite Panels

clear-PEP Panels	Fire Classification			Fire Classification(6) UBC / IBC	Smoke Density ASTM D 2843 (6) Requires < 75%	Self Ignition Temp F ASTM 1929 (6) Requires > 635 degrees F
	DIN 4102-1	BS 476 Part 7	ÖNORM B3800			
clear-PEP® UV PC		IY	BI	C1/CC1	53.30%	1,093
clear-PEP® UV PC)		IY	BI	C1/CC1	53.30%	1,093
clear-PEP® spy UV PC		IY	BI	C1/CC1	53.30%	1,093
clear-PEP® UV PC color		2Y	BI	C1/CC1	53.30%	1,093
clear-PEP® spy UV PC color		2Y	BI	C1/CC1	53.30%	1,093
clear-PEP® UV PC stage		2Y	BI	C1/CC1	53.30%	1,093
clear-PEP® UV satin	B2			C1/CC1	8.20%	853
clear-PEP® spy UV satin	B2			C1/CC1	8.20%	853
clear-PEP® radiant	B2			C1/CC1	8.20%	853
clear-PEP® spy radiant	B2			C1/CC1	8.20%	853

(1) untrimmed; (2) all panels bigger than 9.9' x 4.9' require core joint; (3) min order quantity per dimension 2,200 square feet; (4) min order quantity per dimension 4,500sq/ft; (5) min order qty 25 sheets; (6) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

AIR-board Panels	Fire Classification			Fire Classification(6) UBC / IBC	Smoke Density ASTM D 2843 (6) Requires < 75%	Self Ignition Temp F ASTM 1929 (6) Requires > 635 degrees F
	DIN 4102-1	BS 476 Part 7	ÖNORM B3800			
Air-board® PC	B1	IY	BI	C2/CC2	36.50%	1095
Air-board® UV PC	B1	IY	BI	C2/CC2	36.50%	1095
color Air-board® UV PC	B1	IY	BI	C2/CC2	36.50%	1095
big AIR-board® UV PC	B1	IY	BI	C2/CC2	36.50%	1095
chaos AIR-board® UV PC	B1	IY	BI	C2/CC2	36.50%	1095
AIR-board®UV PC color	B1		BI	C2/CC2	36.50%	1095
big AIR-board® UV PC color	B1		BI	C2/CC2	36.50%	1095
chaos AIR-board® UV PC color	B1		BI	C2/CC2	36.50%	1095
AIR-board® UV satin	B2			C2/CC2	8.20%	853
big AIR-board® UV satin	B2			C2/CC2	8.20%	853
chaos AIR-board® UV satin	B2			C2/CC2	8.20%	853
AIR-board® radiant	B2			C2/CC2	8.20%	853
metal AIR-board® UV PC		IY	BI	C1/CC1	8.20%	1093
metal AIR-board® UV PC color			BI	C1/CC1	8.20%	1093

(1) untrimmed; (2) minimum order quantity per dimension 2,220 square feet; (3) min order quantity per dimension 4,500 square feet; (4) min order quantity per dimension 25 sheets; (5) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

(continued)



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Technical Data & Physical Properties of design-composite Panels

clear-PEP Panels	Burn Rate ASTM D635 (6) Requires < 2.5"/min	Flame Spread ASTM E-84 (6) Requires < 200	Coefficient of Thermal Expansion DIN 53752-A (1/F)	TSET value (total solar energy transmittance) sun elevation angle			
				0°	30°	45°	60°
clear-PEP® UV PC	<1.0	50	3.61 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® UV PC)	<1.0	50	3.61 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® spy UV PC	<1.0	50	3.61 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® UV PC color	<1.0	50	3.61 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® spy UV PC color	<1.0	50	3.61 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® UV PC stage	<1.0	50	3.61 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® UV satin	1.14	50	3.89 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® spy UV satin	1.14	50	3.89 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® radiant	1.14	50	3.89 x 10-5	0.62	0.58	0.55	0.43
clear-PEP® spy radiant	1.14	50	3.89 x 10-5	0.62	0.58	0.55	0.43

(1) untrimmed; (2) all panels bigger than 9.9' x 4.9' require core joint; (3) min order quantity per dimension 2,200 square feet; (4) min order quantity per dimension 4,500sq/ft; (5) min order qty 25 sheets; (6) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

AIR-board Panels	Burn Rate ASTM D635 (6) Requires < 2.5"/min	Flame Spread ASTM E-84 (6) Requires < 200	Coefficient of Thermal Expansion DIN 53752-A (1/F)	TSET value (total solar energy transmittance) sun elevation angle			
				0°	30°	45°	60°
Air-board® PC	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
Air-board® UV PC	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
color Air-board® UV PC	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
big AIR-board® UV PC	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
chaos AIR-board® UV PC	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
AIR-board®UV PC color	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
big AIR-board® UV PC color	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
chaos AIR-board® UV PC color	0.47	80	3.61 x 10-5	0.72	0.67	0.61	0.52
AIR-board® UV satin	1.14	55	3.89 x 10-5	0.72	0.67	0.61	0.52
big AIR-board® UV satin	1.14	55	3.89 x 10-5	0.72	0.67	0.61	0.52
chaos AIR-board® UV satin	1.14	55	3.89 x 10-5	0.72	0.67	0.61	0.52
AIR-board® radiant	1.14	55	3.89 x 10-5	0.72	0.67	0.61	0.52
metal AIR-board® UV PC	1.14	80	3.61 x 10-5	0.72	0.67	0.61	0.52
metal AIR-board® UV PC color	1.14	80	3.61 x 10-5	0.72	0.67	0.61	0.52

(1) untrimmed; (2) minimum order quantity per dimension 2,220 square feet; (3) min order quantity per dimension 4,500 square feet; (4) min order quantity per dimension 25 sheets; (5) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

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Technical Data & Physical Properties of design-composite Panels

clear-PEP Panels	Weight per unit area (lbs/ ft ²)							Thermal insulation (Btu/h.ft ² .°F)						
	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"
clear-PEP® UV PC		1.25	1.25	1.5	1.5	1.75	1.75		0.46	0.46	0.41	0.37	0.30	0.25
clear-PEP® UV PC)		1.75	1.75	1.99	1.99	2.3	2.3		0.49	0.47	0.42	0.37	0.30	0.25
clear-PEP® spy UV PC		1.75	1.75	1.99	1.99	2.3	2.3		0.49	0.47	0.42	0.37	0.30	0.25
clear-PEP® UV PC color		1.75	1.75	1.99	1.99	2.3	2.3		0.49	0.47	0.42	0.37	0.30	0.25
clear-PEP® spy UV PC color		1.75	1.75	1.99	1.99	2.3	2.3		0.49	0.47	0.42	0.37	0.30	0.25
clear-PEP® UV PC stage				1.99	1.99						0.42	0.37		
clear-PEP® UV satin		2.21	2.21	2.5	2.5	2.7	2.7		0.51	0.49	0.42	0.37	0.30	0.25
clear-PEP® spy UV satin		2.21	2.21	2.5	2.5	2.7	2.7		0.51	0.49	0.42	0.37	0.30	0.25
clear-PEP® radiant		2.21	2.21	2.5	2.5	2.7	2.7		0.51	0.49	0.42	0.37	0.30	0.25
clear-PEP® spy radiant		2.21	2.21	2.5	2.5	2.7	2.7		0.51	0.49	0.42	0.37	0.30	0.25

(1) untrimmed; (2) all panels bigger than 9.9' x 4.9' require core joint; (3) min order quantity per dimension 2,200 square feet; (4) min order quantity per dimension 4,500sq/ft; (5) min order qty 25 sheets; (6) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

AIR-board Panels	Weight per unit area (lbs/ ft ²)							Thermal insulation (Btu/h.ft ² .°F)						
	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"
Air-board® PC	0.63	0.69	0.74	0.91	1.04	1.33	1.61	0.53	0.44	0.41	0.30	0.25	0.19	0.16
Air-board® UV PC	1.11	1.15	1.21	0.9	1.5	1.78	2.01	0.56	0.47	0.42	0.30	0.25	0.19	0.16
color Air-board® UV PC	1.11	1.15	1.21	1.35	1.5	1.78	2.01	0.56	0.47	0.42	0.30	0.25	0.19	0.16
big AIR-board® UV PC	1.12	1.21	1.27	1.35	1.64	2	2.34	0.56	0.47	0.42	0.30	0.25	0.19	0.16
chaos AIR-board® UV PC	1.12	1.21	1.27	1.45	1.64	2	2.34	0.56	0.47	0.42	0.30	0.25	0.19	0.16
AIR-board® UV PC color	1.11	1.15	1.21	1.45	1.5	1.78	2.01	0.56	0.47	0.42	0.30	0.25	0.19	0.16
big AIR-board® UV PC color	1.12	1.21	1.27	1.35	1.64	2	2.34	0.56	0.47	0.42	0.30	0.25	0.19	0.16
chaos AIR-board® UV PC color	1.12	1.21	1.27	1.45	1.64	2	2.34	0.56	0.47	0.42	0.30	0.25	0.19	0.16
AIR-board® UV satin	1.54	1.6	1.64	1.45	1.94	2.23	2.52	0.61	0.49	0.44	0.32	0.26	0.19	0.16
big AIR-board® UV satin	1.55	1.64	1.7	1.8	2.07	2.43	2.81	0.61	0.49	0.44	0.32	0.26	0.19	0.16
chaos AIR-board® UV satin	1.54	1.6	1.64	1.45	1.94	1.95	2.52	0.61	0.49	0.44	0.32	0.26	0.19	0.16
AIR-board® radiant	1.11	1.15	1.21	0.9	1.5	1.78	2.01	0.61	0.49	0.44	0.32	0.26	0.19	0.16
metal AIR-board® UV PC	1.05	1.09	1.11	1.19	1.27	1.433	1.6	0.93	0.91	0.91	0.89	0.88	0.84	0.81
metal AIR-board® UV PC color	1.05	1.09	1.11	1.19	1.27	1.433	1.6	0.93	0.91	0.91	0.89	0.88	0.84	0.81

(1) untrimmed; (2) minimum order quantity per dimension 2,220 square feet; (3) min order quantity per dimension 4,500 square feet; (4) min order quantity per dimension 25 sheets; (5) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

(continued)



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Technical Data & Physical Properties of design-composite Panels

clear-PEP Panels	Sound Insulation Rw (dB)						
	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"
clear-PEP® UV PC		22	22	23	23	24	24
clear-PEP® UV PC)		24	24	25	25	26	26
clear-PEP® spy UV PC		24	24	25	25	26	26
clear-PEP® UV PC color		24	24	25	25	26	26
clear-PEP® spy UV PC color		24	24	25	25	26	26
clear-PEP® UV PC stage				25	25		
clear-PEP® UV satin		26	26	27	27	28	28
clear-PEP® spy UV satin		26	26	27	27	28	28
clear-PEP® radiant		26	26	27	27	28	28
clear-PEP® spy radiant		26	26	27	27	28	28

(1) untrimmed; (2) all panels bigger than 9.9' x 4.9' require core joint; (3) min order quantity per dimension 2,200 square feet; (4) min order quantity per dimension 4,500sq/ft; (5) min order qty 25 sheets; (6) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

AIR-board Panels	Sound Insulation Rw (dB)						
	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"
Air-board® PC	21	21	21	23	24	25	25
Air-board® UV PC	21	21	21	23	24	25	25
color Air-board® UV PC	21	21	21	23	24	25	25
big AIR-board® UV PC	21	21	21	23	24	25	25
chaos AIR-board® UV PC	21	21	21	23	24	25	25
AIR-board® UV PC color	21	21	21	23	24	25	25
big AIR-board® UV PC color	21	21	21	23	24	25	25
chaos AIR-board® UV PC color	21	21	21	23	24	25	25
AIR-board® UV satin	24	24	24	26	27	28	28
big AIR-board® UV satin	24	24	24	26	27	28	28
chaos AIR-board® UV satin	24	24	24	26	27	28	28
AIR-board® radiant	24	24	24	26	27	28	28
metal AIR-board® UV PC	20	20	20	22	23	24	24
metal AIR-board® UV PC color	20	20	20	22	23	24	24

(1) untrimmed; (2) minimum order quantity per dimension 2,220 square feet; (3) min order quantity per dimension 4,500 square feet; (4) min order quantity per dimension 25 sheets; (5) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

(continued)



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Technical Data & Physical Properties of design-composite Panels

clear-PEP Panels	Bending stiffness per I in panel width (p.in ²)						
	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"
clear-PEP® UV PC		2.60E-03	3.65E-03	8.97E-03	1.75E-02	2.18E-02	4.15E-02
clear-PEP® UV PC)		4.23E-03	5.57E-03	1.49E-02	2.60E-02	2.90E-02	5.29E-02
clear-PEP® spy UV PC		4.23E-03	5.57E-03	1.49E-02	2.60E-02	2.90E-02	5.29E-02
clear-PEP® UV PC color		4.23E-03	5.57E-03	1.49E-02	2.60E-02	2.90E-02	5.29E-02
clear-PEP® spy UV PC color		4.23E-03	5.57E-03	1.49E-02	2.60E-02	2.90E-02	5.29E-02
clear-PEP® UV PC stage				1.49E-02	2.60E-02		
clear-PEP® UV satin		5.28E-03	7.34E-03	1.59E-02	2.83E-02	3.32E-02	5.66E-02
clear-PEP® spy UV satin		5.28E-03	7.34E-03	1.59E-02	2.83E-02	3.32E-02	5.66E-02
clear-PEP® radiant		5.28E-03	7.34E-03	1.59E-02	2.83E-02	3.32E-02	5.66E-02
clear-PEP® spy radiant		5.28E-03	7.34E-03	1.59E-02	2.83E-02	3.32E-02	5.66E-02

(1) untrimmed; (2) all panels bigger than 9.9' x 4.9' require core joint; (3) min order quantity per dimension 2,200 square feet; (4) min order quantity per dimension 4,500sq/ft; (5) min order qty 25 sheets; (6) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

AIR-board Panels	Bending stiffness per I in panel width (p.in ²)						
	0.5"	.63"	0.75"	1.18"	1.57"	2.36"	3.14"
Air-board® PC	1.27E-03	2.35E-03	3.39E-03	8.57E-03	1.56E-03	2.26E-02	4.53E-02
Air-board® UV PC	1.73E-03	3.93E-03	4.71E-03	1.49E-02	2.64E-02	3.03E-02	9.82E-02
color Air-board® UV PC	1.73E-03	3.93E-03	4.71E-03	1.49E-02	2.64E-02	3.03E-02	9.82E-02
big AIR-board® UV PC	1.73E-03	3.93E-03	4.71E-03	1.49E-02	2.64E-02	3.03E-02	9.82E-02
chaos AIR-board® UV PC	1.73E-03	3.93E-03	4.71E-03	1.49E-02	2.64E-02	3.03E-02	9.82E-02
AIR-board® UV PC color	1.73E-03	3.93E-03	4.71E-03	1.49E-02	2.64E-02	3.03E-02	9.82E-02
big AIR-board® UV PC color	1.73E-03	3.93E-03	4.71E-03	1.49E-02	2.64E-02	3.03E-02	9.82E-02
chaos AIR-board® UV PC color	1.73E-03	3.93E-03	4.71E-03	1.49E-02	2.64E-02	3.03E-02	9.82E-02
AIR-board® UV satin	2.00E-03	4.56E-03	6.32E-03	1.51E-02	2.69E-02	3.66E-02	1.02E-01
big AIR-board® UV satin	2.00E-03	4.56E-03	6.32E-03	1.51E-02	2.69E-02	3.66E-02	1.02E-01
chaos AIR-board® UV satin	2.00E-03	4.56E-03	6.32E-03	1.51E-02	2.69E-02	3.66E-02	1.02E-01
AIR-board® radiant	2.00E-03	4.56E-03	6.32E-03	1.51E-02	2.69E-02	3.66E-02	1.02E-01
metal AIR-board® UV PC	1.81E-03	4.08E-03	4.81E-03	1.53E-02	2.74E-02	3.13E-02	1.06E-01
metal AIR-board® UV PC color	1.81E-03	4.08E-03	4.81E-03	1.53E-02	2.74E-02	3.13E-02	1.06E-01

(1) untrimmed; (2) minimum order quantity per dimension 2,220 square feet; (3) min order quantity per dimension 4,500 square feet; (4) min order quantity per dimension 25 sheets; (5) see Flammability Data Sheet for UBC / IBC Ch 26 conformance requirements for light transmitting plastics

(continued)



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